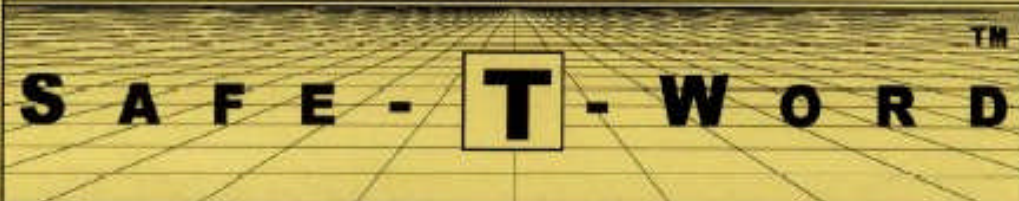


Card Size 5 ½ x 5 ½



S A F E - T - W O R D TM

B	I	N	G	O
HELPFUL	LOCK-OUT TAGOUT	NOTIFY OPERATORS NEAR SCAFFOLDING	GET CORRECT HEARING PROTECTION	OBSERVE EMERGENCY PROCEDURES
AWARE	LOOK BEFORE I WALK	NEVER TEST A CUTTING EDGE WITH FINGERS	GET THE RIGHT TOOL FOR THE JOB	OBSERVE COMMON EYE HAZARDS
SAFE	KNOW RESPIRATORY HAZARDS	FREE SAFE-T-WORD SPACE	GUARD AGAINST SPARKS & FLAMES	ORDERLY LOCK OUT HAZARDOUS ENERGY
NEAT	KNOW THE FIRE TRIANGLE	NEVER DRINK ON THE JOB	GET CPR TRAINING	OBEY SAFE DRIVING RULES
SURE	INSPECT ALL AREAS FOR HAZARDOUS CONDITIONS	NO FOOLING AROUND	GET HELP FOR DRUG ABUSE	OBEY 4-TO-1 LADDER RULE

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